

Drilling using quasi-continuous wave (QCW) millisecond pulse fibre laser is the state-of-the-art for producing film-cooling holes over uncoated aero-engine components. Laser drilling of coated components, including thermal barrier coated (TBC) components, is still a challenging task due to the risk of coating delamination. Water-jet ...

Recently, the laser drilling method (LDM) has become the preferred processing tool for structural ceramics, and it plays an irreplaceable role in the ...

The diameter of the holes drilled in alumina ceramics by Nd:YAG laser in dependence on pulse energy for number of pulses 80, 100 and 120 by keeping frequency 20 Hz and pulse length 0.5 ms.

Nanosecond pulsed laser drilling of silicon nitride ceramic was conducted in air and under water to study the effects of laser scanning speed and processing environment on the hole taper. Results ...

Underwater laser drilling of alumina ceramics is an effective means to improve the quality of holes in the material. In the process of underwater laser drilling, not only water plays a great role in improving the quality of the hole, but also bubbles (generated by ceramic melting explosions in water) play an important effect in reducing the recast ...

Section snippets Theoretical research on laser drilling of alumina ceramic. For the theoretical calculation or simulation of laser drilling of alumina ceramic, most studies pay attention to the material removal process under the laser percussion drilling method, which is always used in the millisecond or nanosecond laser drilling ...

In addition, this laser has high beam quality (M²<1.3) and a small focused spot diameter, which can reach the micron level and match the hole drilling requirements of 0.1mm-0.3mm.

Ceramics are widely used in microelectronics, semiconductor manufacturing, medical devices, aerospace, and aviation, cutting tools, precision optics, MEMS and NEMS devices, insulating components, and ceramic molds. But the fabrication and machining of the ceramic-based materials by conventional processes are always

Laser drilling of ceramic substrates of aluminum nitride and alumina leaves undesirable laser slag in holes and cutouts which must be removed. ... Wafers and Electro-optical and Micro-electronic components for sensors, integrated circuits, capacitors, semiconductors, optoelectronics, microfluidics, MEMS devices, Machine vision, Optical Switches ...

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There are a large number of lasers being used to drill and cut alumina ceramic for a variety of applications. The laser of choice for this application is CO 2 as it is fairly cheap and easy to use and has a very high processing speed with respect to other sources. However, using the CO 2 or any other "red" laser has inherent drawbacks in ...

We deliver ultra-high precision ceramics laser drilling services. Due to their unique properties, ceramics are leading materials in communications and a top choice among many of our customers. Processing methods, applying our unique femtosecond laser capabilities, enable us to offer market-leading services.

The BNT-BA-NN multilayer ceramic capacitors were fabricated by the tape-casting method. The ceramic powders of BNT-BA-NN after secondary ball-milling ...

Rectangular-solid C/Cs with a size of 60 × 60 × 10 mm 3 were wire-cut for the laser drilling. A continuous wavelength CO 2 laser (CP4000, Tuanjie, wavelength: 10.6 mm, Maximum power: 4 kW) was used as the laser source. A brief illustration of the drilling setups is given in Fig. 1.The laser beam used was a typical Gaussian beam operating at ...

Laser drilling is a potential machining method for new materials in the aerospace field. ... Yuan Q, et al. Effect of etch holes on the capacitance and pull-in voltage in MEMS tunable capacitors. Int J Electron, 2010, 97: 1439-1448 ... Dong J, Chen Y, et al. Nanosecond-millisecond combined pulse laser drilling of alumina ceramic. Opt Lett ...

Ceramic Capacitor Types. The two most common types of Ceramic Capacitors are: Ceramic Disc Capacitors - These are often used as safety capacitors in electromagnetic interference suppression applications. Multi-layered Ceramic Capacitors - Ceramic capacitors with multilayer style (MLCC) are widely used and produced capacitors ...

Here, we will review the achievements and outline the current trends in the development of the laser drilling of structural ceramics from the aspects of ...

The features of laser drilling of highly porous composite ceramics consisting of aluminosilicate, glass, and a small addition of polystyrene (EPS) were studied experimentally. It was found that the formation of a liquid phase can contribute to the strengthening of ceramics. A list of factors determining the dynamics of hole formation is ...

On the other hand, regarding research on femtosecond laser drilling in ceramic materials, in 2009, Li et al. compared the quality of the hole drilled by percussion and trepan methods. A 775 nm, 150 fs, 1 kHz, 1 W laser with a fluence ranging from 4 to 40 J/cm 2 was used to drill the 96% Al 2 O 3 substrates with a thickness



of 0.39 and 0.48 ...

Laser machining benefit for MLCC"s custom design manufacturing. Close capacitance distribution (type 2 ceramic, 50nF each capacitance) F. ext =1,31,4mm-f. int =0,50,55mm-e= 1mm max. More accurate. Bettergeometric definition. Trials to bedoneon parallelipipedicparts (vs bladecutting) to validate or invalidate this improvement. Micro ...

This paper provides a review on laser drilling of structural ceramics with millisecond (ms), nanosecond (ns), picosecond (ps) and femtosecond (fs) lasers in order ...

The high-quality, high-efficiency micro-hole drilling of structural ceramics to improve the thermal conductivity of hot-end parts or achieve high-density electronic packaging is still a technical challenge for conventional processing techniques. Recently, the laser drilling method (LDM) has become t ...

It was proved that the single pulse energy density of the millisecond laser that used to drill the alumina ceramic could be decreased to 57 J/cm 2, which was two orders of magnitude lower than ...

multi-layer ceramic capacitors have been embedded into the substrates of a variety of electronic packages, and . Figure 2 ... formed by laser drilling, and then via is filled with metal. After the surface electrode printing process, the multi-layered

The high-quality, high-efficiency micro-hole drilling of structural ceramics to improve the thermal conductivity of hot-end parts or achieve high-density electronic ...

14 · Many glass-ceramic systems are used for energy storage. In this work, the fixed moderate contents of CaO were added to the traditional SrO-Na 2 O-Nb 2 O 5-SiO ...

Ferroelectric (FE) materials are promising for applications in advanced high-power density systems/energy storage and conversion devices. However, the ...

Laser Drilling Manz covers a wide array of drilling processes for holes and openings with user-defined shapes in hard, brittle or flexible materials. Our offerings range from individual and in-line laser drilling equipment for architectural glass and photovoltaic substrates, to high-throughput systems for drilling holes in housings of

27, 28 Laser drilling is an advanced machining technology that employs a maskless and no lithography process, which significantly avoids pollution and damage to QDs. The high degree of automation ...

Two sets of experiments were performed for the laser drilling of alumina ceramics in air and in water, respectively. The results showed that water and bubbles eectively reduced the ...



High-speed photographic (1000 frames per second) visualization of laser drilling was undertaken for two monolithic ceramics, (sintered a-silicon carbide (a-SiC) and hot-pressed silicon nitride (Si 3 N 4)) and two continuous fiber--ceramic matrix composites, (carbon fibers in a silicon carbide matrix (C-SiC) and silicon carbide ...

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